## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of: Confirmation No.: 5121

Dario Norberto R. CARRARA et al.

Application No.: 10/798,161 Patent No.: 7,198,801 B2

Filing Date: March 10, 2004 Patent Date: April 3, 2007

For: FORMULATIONS FOR TRANSDERMAL

OR TRANSMUCOSAL APPLICATION

Attorney Docket No.: 88066-8099

# REQUEST FOR CERTIFICATE OF CORRECTION UNDER 37 C.F.R. § 1.323

Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

Sir:

Patentees hereby respectfully request the issuance of a Certificate of Correction in connection with the above-identified patent. The corrections are listed on the attached Form PTO-1050. The corrections requested are as follows:

On the title page, Item (63), "Related Application Data", after "Aug. 3, 2001", delete ", said application No. 10/798,161". This change is requested to correct a clerical error that appears to have been made by the Office.

At column 34, line 55 (claim 21, line 17), after "fatty alcohols, long-chain fatty acids, and long-chain fatty", insert -- esters --. This change is requested to correct an inadvertent clerical error in preparing application claim 21. Support for this change can be found in claim 1.

The requested changes are to correct errors of a clerical or typographical nature and do not involve changes that would constitute new matter or require reexamination.

A fee of \$100 is believed to be due for this request. Please charge the required fees to Winston & Strawn LLP Deposit Account No. 50-1814. Please issue a Certificate of Correction in due course.

Respectfully submitted,

5/10/07
Date

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212-294-3311

# UNITED STATES PATENT AND TRADEMARK OFFICE **CERTIFICATE OF CORRECTION**

PATENT NO.:

7,198,801 B2

Page 1 of 1

**APPLICATION NO.: 10/798,161** 

DATED:

April 3, 2007

INVENTOR(S):

Carrara et al.

It is certified that an error appears or errors appear in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

# Title Page:

Item (63), "Related Application Data", after "Aug. 3, 2001", delete ", said application No. 10/798,161".

# Column 34:

Line 55 (claim 21, line 17), after "fatty alcohols, long-chain fatty acids, and long-chain fatty", insert -- esters --.



#### US007198801B2

# (12) United States Patent

# Carrara et al.

# (10) Patent No.: US 7,198,801 B2

# (45) **Date of Patent:** \*Apr. 3, 2007

# (54) FORMULATIONS FOR TRANSDERMAL OR TRANSMUCOSAL APPLICATION

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(\*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 326 days.

This patent is subject to a terminal disclaimer.

(21) Appl. No.: 10/798,161

(22) Filed: Mar. 10, 2004

(65) Prior Publication Data

US 2004/0219197 A1 Nov. 4, 2004

### Related U.S. Application Data

- (63) Continuation-in-part of application No. 10/343,570, filed as application No. PCT/EP01/09007 on Aug. 3, 2001 said application No. 10/798,163.
- (60) Provisional application No. 60/510,613, filed on Oct. 10, 2003, provisional application No. 60/453,604, filed on Mar. 11, 2003.

## (30) Foreign Application Priority Data

Aug. 3, 2000 (EP) ...... PCT/EP00/07533

(51) Int. Cl.

A61F 13/00 (2006.01)

A61K 9/70 (2006.01)

A61K 31/56 (2006.01)

A01N 45/00 (2006.01)

(52) U.S. Cl. ...... 424/449; 514/169

(58)	Field of Classification Search	424/448,
	424/449;	514/169
	See application file for complete search his	story.

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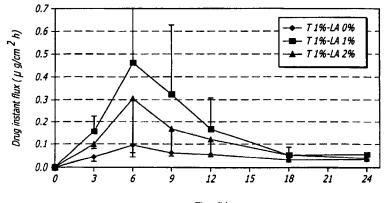
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### (57) ABSTRACT

The present invention relates generally to formulations for transdermal or transmucosal administration of an active agent. The invention is a substantially malodorous-free and irritation free transdermal formulation which is substantially free of long chain fatty alcohols, long-chain fatty acids, and long-chain fatty esters.

### 28 Claims, 11 Drawing Sheets



Time (h)

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Any equivalent embodiments are intended to be within the scope of the invention. Indeed, various modifications of the invention in addition to those shown and described herein will become apparent to those skilled in the art from the foregoing description. Such modifications are also intended 5 to fall within the scope of the appended claims.

### What is claimed is:

- 1. A formulation for transdermal or transmucosal administration of an active agent, the formulation comprising: at least one active agent, provided that when the active agent is estrogen, a progestin is not present in the formulation, and when the active agent is progestin, estrogen is not present in the formulation; and a delivery vehicle comprising a  $C_2$  to  $C_4$  alkanol, a polyalcohol, and a permeation enhancer of 15 monoalkyl ether of diethylene glycol present in an amount sufficient to provide permeation enhancement of the active agent through dermal or mucosal surfaces; wherein the formulation is substantially free of long-chain fatty alcohols, long-chain fatty acids, and long-chain fatty esters in order to avoid undesirable odor and irritation effects caused by such compounds during use of the formulation.
- 2. The formulation of claim 1, wherein the polyalcohol is present in an amount between about 1% and 30% of the vehicle; and the permeation enhancer is present in an 25 amount of between about 0.2% and 25% of the vehicle.
- 3. The formulation of claim 1, wherein the active agent is testosterone present in an amount between about 0.05% to 10% of the formulation; the alkanol is present in an amount between about 20 to 65% of the formulation; the polyalcohol is propylene glycol present in an amount between about 1% to 15% of the formulation; the permeation enhancer is diethylene glycol monoethyl ether present in an amount between about 1% to 15% of the formulation, and further wherein the formulation comprises a gelling agent present in an amount of between 0.05% to about 4% of the formulation, a neutralizing agent present in an amount between about 0.05% and 1% of the formulation, and water present in an amount between about 20% to 65% of the formulation.
- **4**. The formulation of claim **3**, wherein the formulation <sup>40</sup> further includes a sequestering agent.
- 5. The formulation of claim 1, wherein the polyalcohol and permeation enhancer are present in a weight ratio of 2:1 to 1:1.
- 6. The formulation of claim 1, wherein the polyalcohol and permeation enhancer are present in a weight ratio of 1.25:1 to 1.2:1.
- 7. The formulation of claim 1, wherein the alkanol is present in an amount of 5 to 75% by weight of the vehicle.
- 8. The formulation of claim 1, wherein the alkanol is selected from the group consisting of ethanol, isopropanol and n-propanol.
- 9. The formulation of claim 1, wherein the polyalcohol is polypropylene glycol.
- 10. The formulation of claim 1 wherein the active agent is selected from the group including androgens, estrogens, or progestogens or any combination thereof.
- 11. The formulation of claim 1, wherein the active agent is selected from the group consisting of androgens, anti-60 androgens, estrogens, anti-estrogens, progestogens, anti-progestogens, adrenergic agonists, analgesics, sedatives, amides, arylpiperazines, nerve agents, antineoplastics, anti-inflammatory agents, anticholinergics, anticonvulsants, anti-depressants, antiepileptics, antihistaminics, antihypertensives, muscle relaxants, diuretics, bronchodilators, and glucocorticoids.

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- 12. The formulation of claim 1, wherein the at least one active agent is in combination with a secondary active agent for concurrent administration.
- 13. The formulation of claim 12, wherein the at least one or secondary active agent is a combination of methyltest-osterone and esterified estrogen.
- 14. The formulation of claim 12, wherein the at least one or secondary active agent is a combination of testosterone and nandrolone decanoate.
- 15. The formulation of claim 12, wherein the at least one or secondary active agent is a combination of testosterone and estradiol.
- 16. The formulation of claim 1, wherein the formulation further comprises at least one of a gelling agent, neutralizing agent, sequestering agent, buffering agent, moisturizing agent, humectant, surfactant, antioxidant, emollient, or buffer.
- 17. The formulation of claim 16, wherein the gelling agent is selected from the group consisting of carbomer, carboxyethylene, polyacrylic acid, cellulose derivatives, ethylcellulose, hydroxypropylmethylcellulose, ethylhydrooxyethylcellulose, carboxymethylcellulose, hydroxypropylcellulose, hydroxypropylcellulose, hydroxyethylcellulose, natural gums, arabic, xanthan, guar gums, alginates, polyvinylpyrrolidone derivatives, polyoxyethylene polyoxypropylene copolymers, chitosan, polyvinyl alcohol, pectin, and veegum.
- 18. The formulation of claim 16, wherein the buffering agent is selected from the group consisting of carbonate buffers, citrate buffers, phosphate buffers, acetate buffers, hydrochloric acid, lactic acid, tartric acid, diethylamine, triethylamine, diisopropylamine, tetrahydroxypropylethylendiamine, and aminomethylamine.
- 19. The formulation of claim 16, wherein the sequestering agent is edetic acid.
- 20. The formulation of claim 1 wherein the formulation is in the form of a gel, lotion, cream, spray, aerosol, ointment, emulsion, suspension, liposomal system, lacquer, patch, bandage, or occlusive dressing.
- 21. A formulation for transdermal or transmucosal administration of an active agent, the formulation comprising: at least one active agent, provided that when the active agent is estrogen, a progestin is not present in the formulation, and when the active agent is progestin, estrogen is not present in the formulation; and a delivery vehicle comprising a C<sub>2</sub> to C, alkanol, a polyalcohol, and a permeation enhancer of monoalkyl ether of diethylene glycol to provide permeation enhancement of the active agent through dermal or mucosal surfaces, wherein the polyalcohol is propylene glycol and is present in an amount between about 1% and 30% of the vehicle, the permeation enhancer is diethylene glycol monoethyl ether and is present in an amount of between about 0.2% and 25% of the vehicle, the alkanol is ethanol and is present in an amount of 5 to 75% by weight of the vehicle wherein the formulation is substantially free of long-chain fatty alcohols, long-chain fatty acids, and long-chain fatty in order to avoid undesirable odor and irritation effects caused by such compounds during use of the formulation.
- 22. The formulation of claim 21, wherein the polyalcohol and permeation enhancer are present in a weight ratio of 2:1 to 1:1.
- 23. The formulation of claim 1 wherein the formulation comprises at least one of a gelling agent, neutralizing agent, sequestering agent, buffering agent, moisturizing agent, humectant, surfactant, antioxidant, emollient, or buffer and is in the form of a gel, lotion, cream, spray, aerosol, ointment, emulsion, suspension, liposomal system, lacquer, patch, bandage, or occlusive dressing.

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